

ACC Limited

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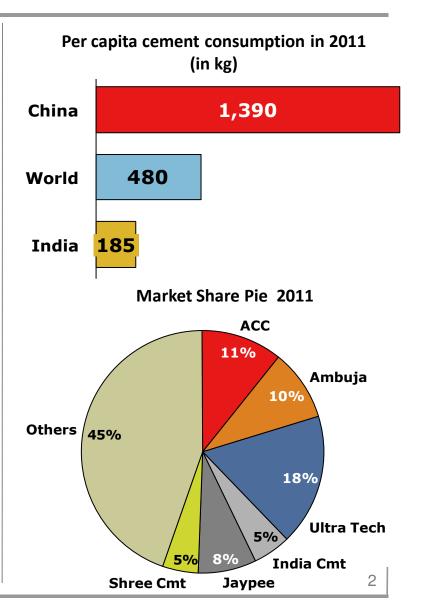
August 2012



ACC Indian Cement Industry Scenario

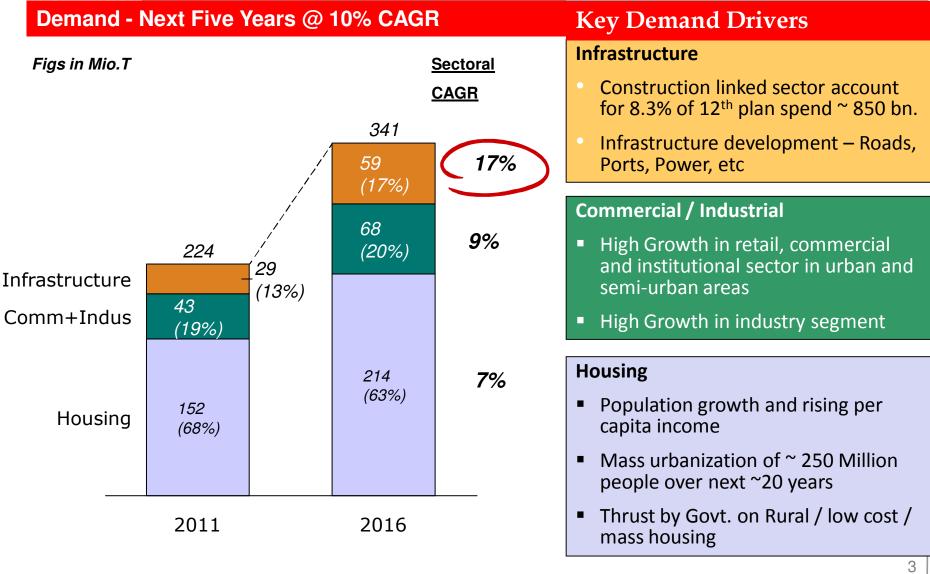
- ■India has the 2nd largest cement industry in the world with demand at ~224 MT (world ~3570 MT) in 2011 & capacity ~290 MT (world ~4100 MT)
- ■Cement demand expected to grow at ~8-9 % per annum in foreseeable future on the back of ~7 % GDP growth
- Lower Indian Per capita consumption and higher Infrastructure growth leaves a bigger room for industry growth
- Fragmented Industry, with more than 100 players
- Over 4 Lakh Dealer/Retailers
- 100+ RMX players
- 1.5 crore bags sold daily. More than 98% of the total despatches sold in bags

Source: IMF , CMA and E&Y Report



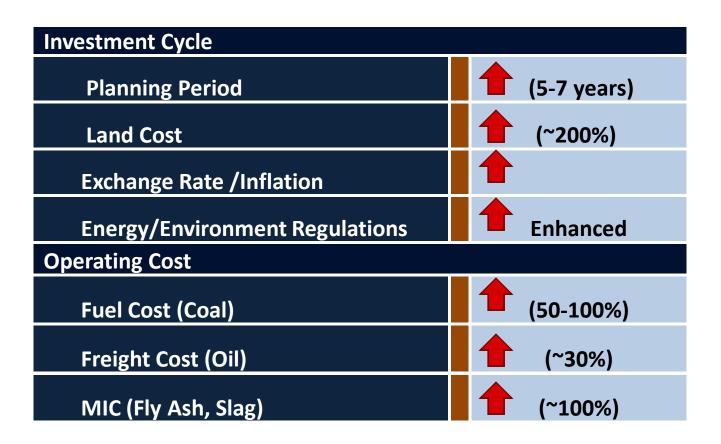


ACC Indian Cement Market Development





Industry structure undergoing major changes



- Significant increase in Investment Cost per ton
- Significant increase in Operating Cost



Indian Cement Scenario

Market Development

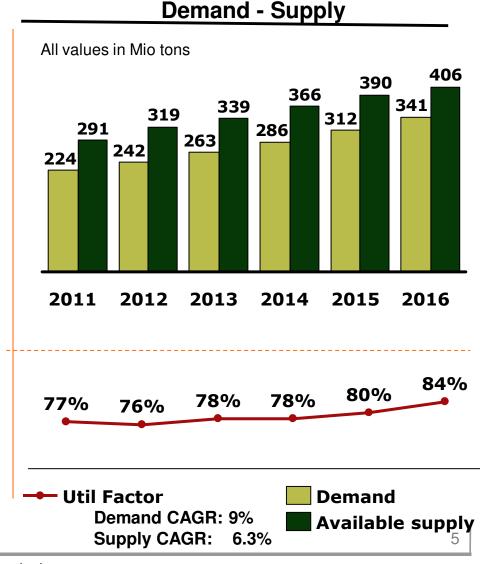
- Long term GDP growth of ~7 % leading to multiplier effect for cement demand growth of ~8-9%
- Rising disposable income
- Increased investment in infrastructure by Govt . Expected investments of ~1trillion USD in 5 yr Plan(2012-17) by Govt.
- Mass urbanization of ~ 250 Million people over next ~20 years

≻Cost Outlook

- Overall cost pressure will continue due to rise in cost of domestic coal & reduction in coal linkage and volatile import coal prices
- Rising cost of key input materials like fly ash, slag & road and railway freights
- Inflation remains at high level, & additionally rupee depreciation impacting imports

Capacity Utilization

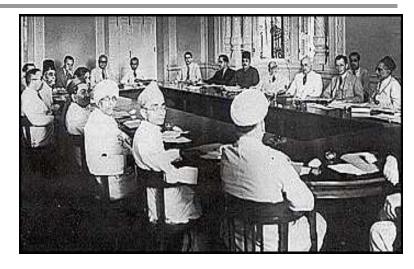
- Cap. Utlztn. is under pressure as supplies are coming from commissioned projects
- In mid- term , good demand would gradually improve the ratio





ACC – Pioneer Of Indian Cement Industry with a Rich Heritage

- ACC was incorporated on August 1, 1936, in a historic merger of ten cement companies belonging to four business groups
- ACC became Holcim group company in 2005



ACC is first among equals

- 1947 First indigenous plant at Chaibasa, Jharkhand
- 1956 First with bulk cement distribution at Okhla, Delhi
- 1961 First with blended cement using blast furnace slag from TISCO
- 1978 First to introduce energy efficient precalcinator technology
- 1982 First to commission a 1 MTPA cement plant at Wadi, Karnataka
- 1994 First to start commercial manufacture of Ready Mixed Concrete
- 2011 World's largest cement kiln installed at Wadi Karnataka, with a capacity of over 13000 MT of clinker per day



ACC – A Pan India Presence

Nationwide presence

- 16 cement plants capacity of 30 million tonnes/annum
- 21 sales units, 66 area offices
- 55+ RMX plants
- 10,000 dealers

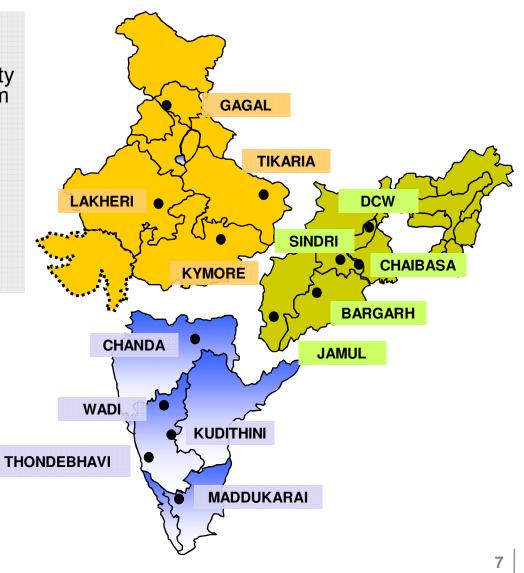
2011: Cement & Clinker Sales*

Volume (MioT) 23.97

Net Sales (Mio USD) 1870

EBITDA (Mio USD) 410

*1 USD= 50 INR





Ahmedabad Vadodara

> Surat Mumbai

> > Goa

Bengaluru

RMX Operations: ACC Concrete

Gorakhpur

Bokaro

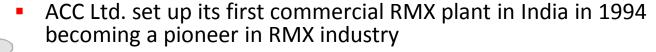
Kolkata

Kanpur

Bhilai

Chennai

Hyderabad



ACC Concrete was started as a subsidiary of ACC Ltd. in Jan 2008

 Pan India RMX penetration is around 7% and in Indian metros around 18% - Clearly a long way to grow for RMX market in India



Key company statistics

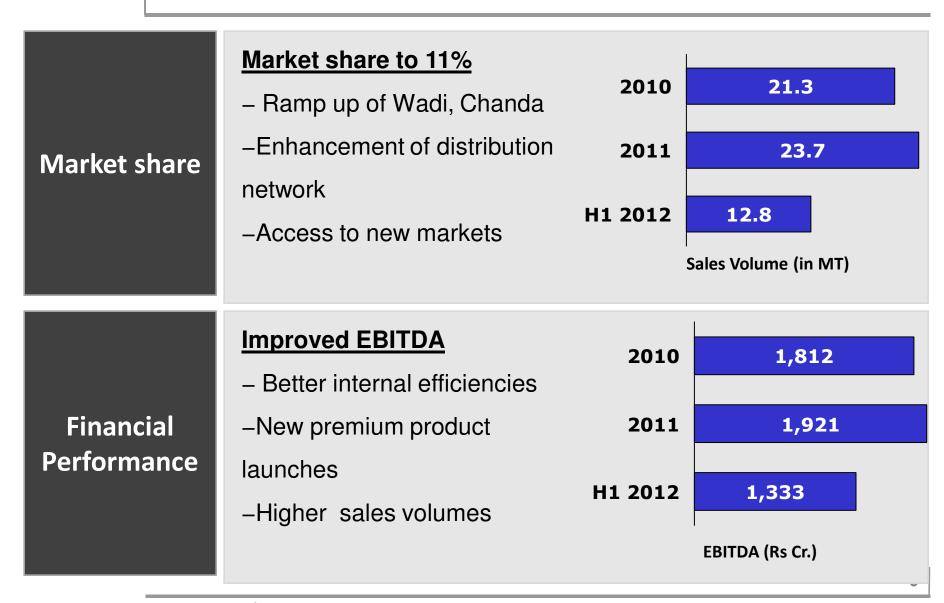
- 55 plants across India with presence in all Major cities
- 2011- Volume Sold 2.1 mio m3. Net Sales of Rs 6,800 mio.
- Number of Transit Mixers 300
- Number of pumps is 50

Punjab 7

Jaipur



ACC Operational & Financial Performance



ACC Limited



ACC: Perspective

Growth Potential

- Participate in India growth story
- Indian market to grow from 224 to ~ 500 by 2020
- To maintain market share at ~11 %
- Potential to grow to ~55 MTPA by 2020

Performance Potential

- Mindset to touch benchmark and theoretical performance levels
- Customer centricity and value creation
- Cost Leadership
- Architecture to drive performance

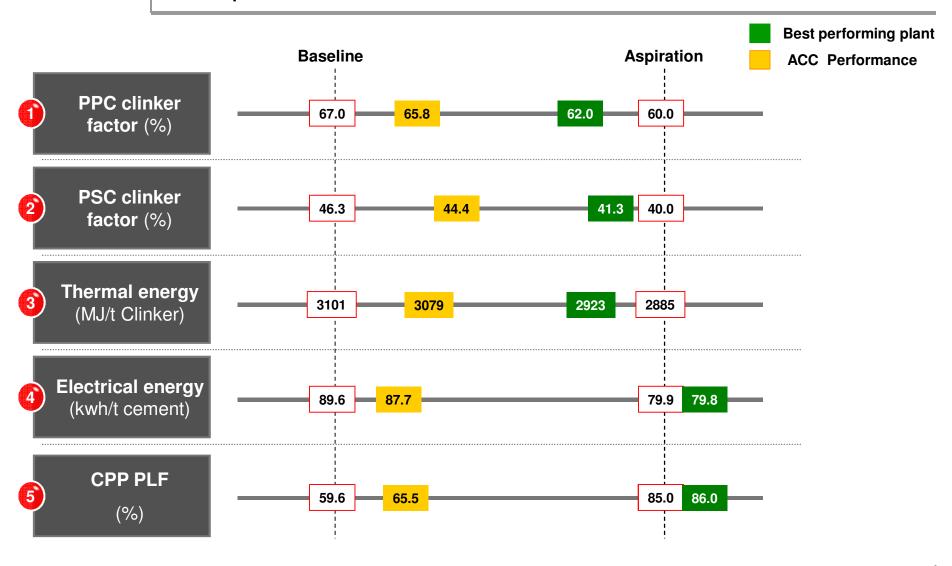


ACC towards Customer Centricity

- Launched Premium Products (F2R, Coastal +, Concrete+)
 to address identified market gaps and needs
- Rolled out CRM across the country
- Customer Help Centers and Interactive website (<u>www.acchelp.in</u>) to provide construction solutions
- Improve time to serve delivery within 2 hrs
- High emphasis on mason training programs to impart new construction technology knowledge



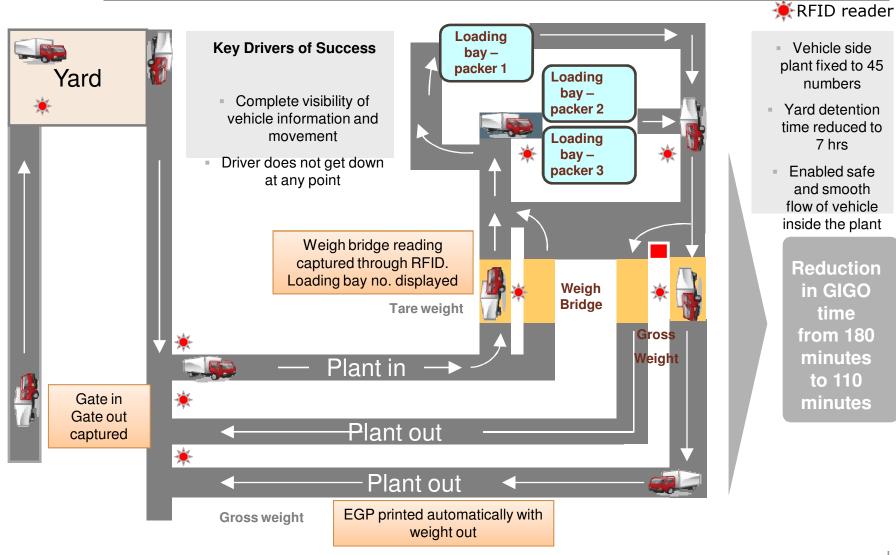
Manufacturing Excellence To improve efficiencies across KPIs





Logistics Excellence : GIGO

RFID implemented to achieve best-in-class GIGO time





ACC | HR Excellence:

Strengthen the HR system to increase people centricity

A B **(C) Talent Mgmt/** Recruitment, on Manage my capability building **Productivity Processes** boarding improvement* career Zero based Attract and on-Clear and faster Segment and board the right paths for develop talent for manning approach leadership roles critical skills at ACC for ideal plant talent profile as per needs of ACC with enabling structure systems

World class HR organization

Accountable HR organization with right KPIs and skills

Communication and quality of life

Improve two way communication with employees and quality of life

HR performance radar

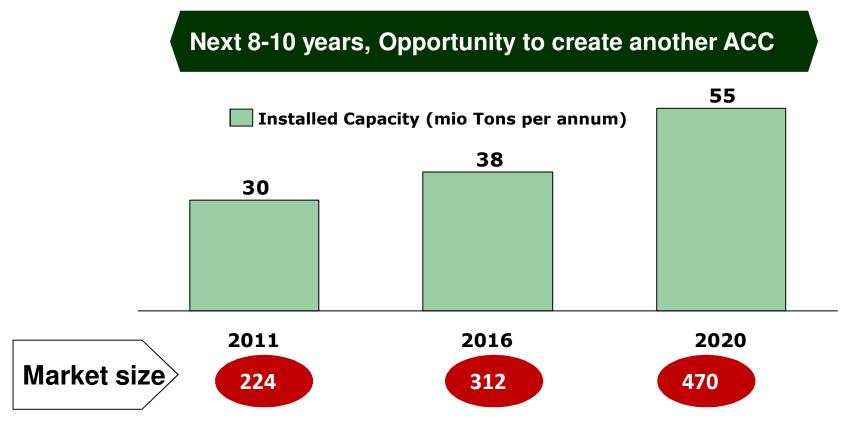
Review and improvement of critical people indicators at each unit

Mindsets and capabilities

Managers and leaders oriented and trained to drive people excellence at ACC



ACC 's growth potential



➤ Jamul Project with 2.79 MTPA Clinker capacity and 5.15 MTPA Cement capacity is under implementation. Expected commissioning by 2015



ACC'S Journey towards sustainability

- Greenhouse gas emissions: ACC reduced specific CO2 emissions from 812 kg/t(1990) to 545 kg/t (2012). Ongoing efforts to improve further
 - Clinker Factor to reduce from current 65% to ~ 60%.
 - Electrical Energy to reduce from current 89.6 kwh/t cement to 80 kwh/t cement.
 - Thermal Energy to reduce from current 3101 MJ/T Clinker to 2885 MJ/T Clinker
 - ACC plans to double (~740000 tons) its AFR usage by 2015
- Renewable Energy
 - Wind Power 19 MW installed .Additional 15 MW conceptualized
 - Waste Heat Recovery system at Gagal is being installed and feasibility at other plants is being examined
- On Going focus on Water Conservation, Afforestation and tree plantation
- ACC publishes annual Corporate Sustainable Development Reports based on GRI guidelines



ACC - Community Development Impacting Over 1 Lakh People in 100+ Villages

- □ Sustainable Community Development in 100 villages around its operations through livelihood generation, rural infrastructure, literacy, women's empowerment. Notable successes - 289 self help groups benefitting 2900 women
- □ **Education & Training** ACC supports 66 Govt. schools in backward districts. Operates 16 schools wherein 10,000 students receive education. ACC runs 2 technical institutes at Kymore (MP) and Jamul (Chhattisgarh). ACC has partnered with seven ITIs for their up-gradation through the PPP program

□ **Community Health** – ACC medical clinics conduct village

- health camps. ACC is the first corporate to set up Anti-Retroviral treatment centres for combating AIDS. Around 6000 people have benefited.
- Building infrastructure for livable neighborhoods









ACC - Awards & Accolades

- ACC was the very first recipient in 1976 of National Award for Rural and Agricultural Development Activities from ASSOCHAM.
- Good Corporate Citizen Award in 2006 from Bombay Chamber of Commerce & Industry
- Bombay Natural History Society Award in 1997 for supporting the cause Nature Conservation
- Golden Peacock Environment Management Special award for outstanding efforts in **Environment Management**
- National Award for Fly Ash Utilization 2006 by Ministry of Power, Ministry of Environment & Forests, Dept of Science & Technology
- Greentech Safety Gold and Silver Awards from Greentech Foundation for outstanding performance in Safety Management
- Jamnalal Bajaj Uchit Vyavahar Puraskar in the category Large Manufacturing Enterprises for exemplary record of practicing and promoting Fair Business Practices by Council for Fair Business Practices
- CNBC-TV 18's India Business Leaders Award in the category India Corporate Citizen of the Year 2008
- The Vision Corporate Triple Impact by FICCI -2010 for Triple Bottom Line
- India Manufacturing Excellence Awards 2011



Disclaimer

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